

2275

HM DIN 376

M
DIN 13

Form.
D





Tol.
6HX

1,5XD

D

TICN+

P				M		K			N				S		H		
<800	<1.000	<1.200	<1.400	<950	<1.200	<500	<800	<1.400	Al	Cu	Mg/Zn	Plastic	Ni	Ti	50 HRC	55 HRC	60 HRC
															3-6	2-5	1-4

Vc (m/min). ● Optima / Optimun ○ Alternativo / Alternative

MICRO FINISH
 THREADING TECHNOLOGY



Ø	P	L mm	I mm	mm	d mm
M12,0	1,75	110	24	7,00	9,0
M14,0	2,00	110	25	9,00	11,0

Ø	P	L mm	I mm	mm	d mm
M16,0	2,00	110	32	9,00	12,0